

# TECHNICAL SPECIFICATION

ISO/TS  
**22002-1**

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## **Prerequisite programmes on food safety —**

### **Part 1: Food manufacturing**

*Programmes prérequis pour la sécurité alimentaire —  
Partie 1: Fabrication des aliments*

ISO/TS 22002-1:2009



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## **Introduction**

ISO 22000:2005 sets out specific food safety requirements for organizations in the food chain. One such requirement is that organizations establish, implement and maintain prerequisite programmes (PRP) to assist in controlling food safety hazards (ISO 22000:2005, Clause 7). This Technical Specification is intended to be used to support management systems designed to meet the requirements specified in ISO 22000:2005, and sets out the detailed requirements for those programmes.

This Technical Specification does not duplicate requirements given in ISO 22000:2005 and is intended to be used in conjunction with ISO 22000:2005.